



For Health and Performance Taste, Nutrition, and Quality

Palatable, consistent, and economical

Optimal vitamin and mineral levels for breeding, showing and competition, growth, lactation, and gestation

Fortified to minimize health problems such as Tying-Up Syndrome and Calcium-Phosphorous Imbalances.

Supplemented with B Vitamins for an extra edge in showing, breeding, and competitive events.

Freshness—manufactured on order for bulk and weekly for bags

Minimum of dust and fines

No shrinkage compared to processing your own mixes

High quality ingredients and no animal products or byproducts

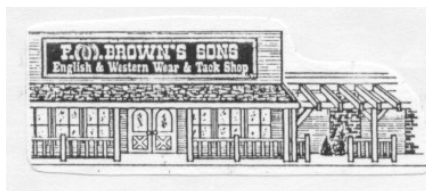
Feeding guidelines provided

Tonnage discounts for orders of both bag and bulk feeds

CHOOSE BROWN'S

Family Owned and Operated Feed Manufacturing Since 1871

- Full Line of Horse Supplies at English & Western Wear & Tack Shop in Sinking Spring
- Sales Throughout Southeastern Pennsylvania and New Jersey
- Two Full-time Nutritionists on Staff
- All Nutritional Consulting Free
- Customized Feeds Formulated to Meet Your Special Needs
- Experienced Area Directors Available to Visit Your Farm
- Helpful Office Staff
- Excellent Truck Drivers
- Next Day Bulk Delivery Service
- A Wide Variety of Bag and Bulk Feed
- Fast, Reliable Forage Testing
- A Major Buyer of Wheat, Corn, Oats, Barley, and Soybeans
- Hundreds of Satisfied Customers, Many of Whom Have Used Brown's Feeds for Two Or More Generations!



F.M. Brown's Sons English & Western Wear & Tack Shop
797 Commerce St. off Woodrow Avenue in Sinking Spring, PA



F.M. Brown's Sons, Inc.

Tack Shop 610-678-3353
Birdsboro 610-582-2741
Sinking Spring 610-678-4567
Fleetwood 610-944-7654

Call Birdsboro Toll Free
In PA 1-800-362-6455
Out of State 1-800-367-6455
www.fmbrown.com

F.M. Brown's Sons, Inc.



*Your Horse
Deserves
Excellence*



Choose Brown's Feeds For
Peak Health and Performance

**F.M. Brown's Sons, Inc. Feed Division
Birdsboro, PA 610-582-2741**

Which Brown's Feed Best Fits Your Horse's Needs?

Sweet Horse

An economical, palatable 10% coarse textured feed designed for pleasure horses and work horses.

Feeding rate: .5lb./100lb. body weight for idle horses; increase feeding for active horses depending on workload and body condition

12% Top Horse

Brown's most popular horse feed, this 12% protein coarse textured feed caters to the needs of pleasure horses, horses in training, and draft horses. Top Horse is a rolled corn and pellet mixture with rolled small grains and molasses.

Feeding rate: .5lb./100lb. bodyweight for older and/or lightly worked animals; 1-2lb./100lb. bodyweight for more heavily worked animals.

Nu-Life Complete Horse Pellets

Brown's formulated this complete feed for use with little or no hay, making it ideal for horses susceptible to heaves or for urban/suburban owners who want to handle less hay. Pellets that are easy to chew and swallow make Nu-Life an excellent choice for senior horses as well.

Feeding Rate: 1.25-2lb./100lb. bodyweight



12% Performance Horse Pellets

These pellets represent a new generation of high energy and low starch horse pellets for the equine athlete.

12% Performance Horse Pellets contain 6% fat and only plant source ingredients, including extra soy oil to increase energy levels. Alfalfa meal and soy hulls provide digestible fiber to keep the hind gut working. High levels of B Vitamins such as Biotin preserve excellent hoof health, and organic trace minerals improve mineral absorption and digestibility.

Feeding Rate: 1-1.5 lb./100lb. bodyweight

Champion Horse

Maintain your high performance horses under stress conditions with this 14% coarse textured feed.

Feeding rate: 1-1.5lb./100lb. bodyweight for young horses (from 8 months through 2 years of age), active working horses (ridden more than 3 times/week) and show horses. Good quality mixed or alfalfa hay should be fed to young horses, while mixed or grass hay should be fed to active and show horses at 1lb./100lb. bodyweight. Adjust these rates with level of activity and body condition. Feed .5-1lb./100lb. bodyweight for gestating brood mares and 1-1.75lb./100lb. bodyweight for lactating mares, when good quality mixed or alfalfa hay is fed.

16% Front Runner

Give your fast growing foals and heavily lactating mares extra amino acids and vitamins with this 16% high protein pellet.

Feeding rates: Feed free choice to creep fed foals. Feed 1.25-1.75 lb./100lb. bodyweight for weanlings and heavily lactating mares. Feed .75-1.25lb./100lb. bodyweight for yearlings and .5-1 lb. for gestating mares.

*Minimum 2 ton order



Nutri-Blend Pellets

A 36% protein pellet designed to meet the extra amino acid (protein) needs of rapidly growing foals, calves, and lactating mares. This pellet contains milk protein, high levels of plant protein, energy derived only from plant sources, and a full complement of B Vitamins along with high levels of Vitamins A and E.

Feeding rate: Offer within two weeks after birth for a creep feed. At four months foals can switch to the weaning mix. Open and pregnant mares can be supplemented 1-2lb./day in addition to normal amounts of grain, depending on body condition and forage quality. Lactating mares should receive up to 3lb./day supplemented the first three months after foaling. Thereafter adjust rates with body condition and milk production levels. Feed 1 lb./day in addition to the regular ration to stressed horses.

Custom Mixes

Brown's can tailor each batch of horse feed to meet your specific feeding program needs or even formulate a complete custom mix for your operation. Supplementing ingredients such as soy oil, Rabon, Vitamin E, Biotin, extra molasses can address your unique requirements. Ask your Brown's representative for more information.

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